

Work Order ID 91371

October-05-12 9:58:13 AM

91371

Page 1

Item ID: D205-803-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: LH Pilot in Command, Mechanical Only

Stop *NS2*

Start Date: 10/05/12 **Start Qty:** 3.00

3

Cust Item ID:

Required Date: 10/26/12 **Req'd Qty:** 3.00

3

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
-----------------	---------------------

IIN-D212-803

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D205-803-013 CHG009

0.00

0.00

0.00

0.00

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

QC4- 100% Inspect kits for completeness

Memo

120

120

QC

Quality Control

Work Order ID 91371

October-05-12 9:58:13 AM

91371

Page 2

Item ID: D205-803-013**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Item Name:** LH Pilot in Command, Mechanical Only**Stop *NS2*****Start Date:** 10/05/12 **Start Qty:** 3.00 ***3*****Cust Item ID:****Required Date:** 10/26/12 **Req'd Qty:** 3.00 ***3*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-803-013								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/10/31 sf

MLJ 12-10-31
MLJ 12-10-31

Picklist Print

October-05-12 9:58:12 AM

Page 1

Work Order ID: 91371

Parent Item: D205-803-013

Parent Item Name: LH Pilot in Command, Mechanical Only

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC
12-09-28 VERIFIED BY:DD

IPP REV:B AS PER REV B JLM

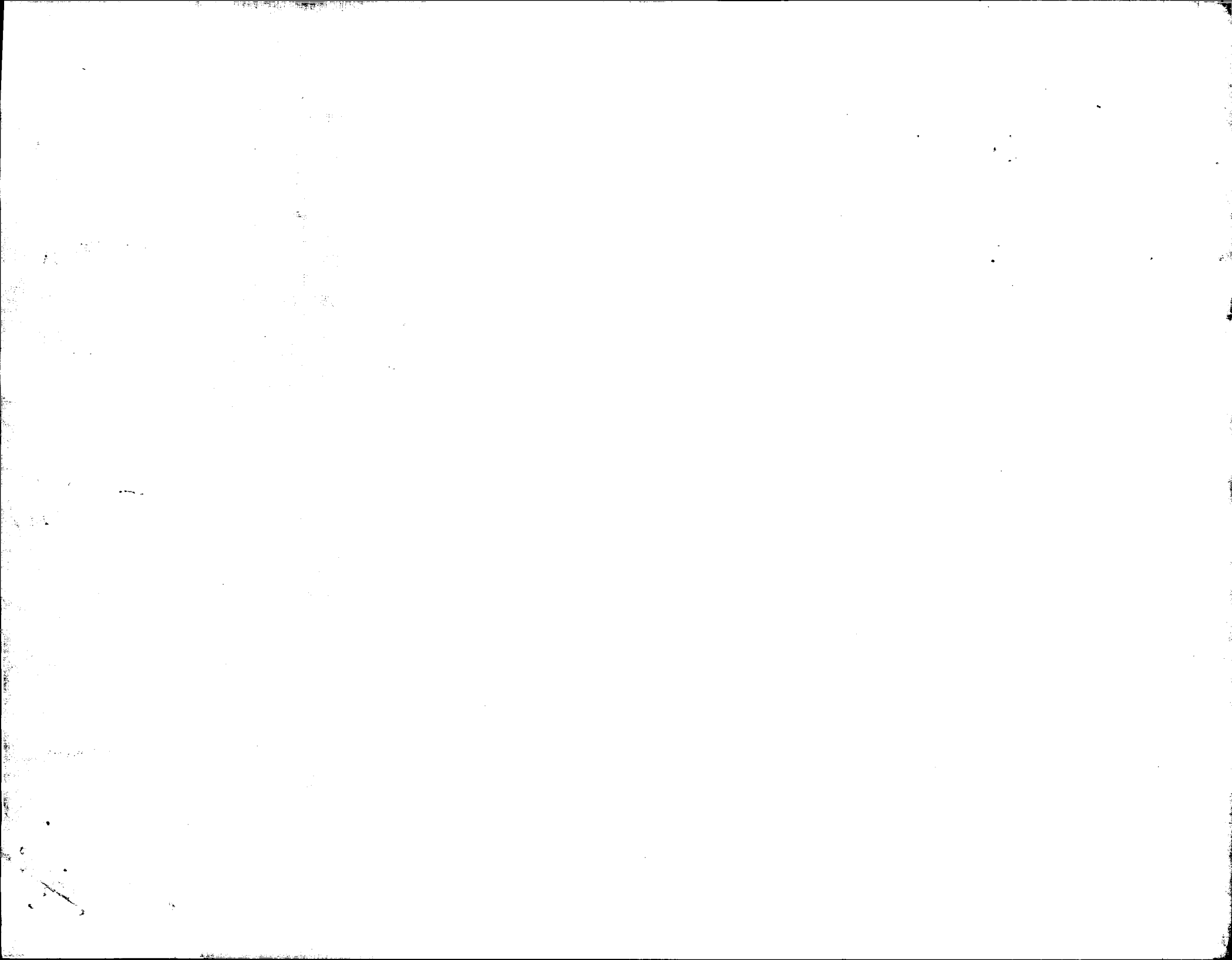
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<input checked="" type="checkbox"/> D4411-7 Placard		Manufactured	No			110	Each	3.0000	<input type="checkbox"/> 1				
SMB 3x													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				prelim		1							
				89787		1							
				ST110		2							
				76527		2							
<input checked="" type="checkbox"/> D4410-041 Co-Pilot Collective Head Assembly (205)		Manufactured	No			110	Each	0.0000	<input type="checkbox"/> 1	3			
SMB 3x													
<input checked="" type="checkbox"/> D4410-3 Face Plate		Manufactured	No			110	Each	2.0000	<input type="checkbox"/> 1				
SMB 3x													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST107		1							
				90939		1							
				ST110		1							
				76529		1							
<input checked="" type="checkbox"/> D4410-9 Trigger		Manufactured	No			110	Each	0.0000	<input type="checkbox"/> 1	3			
SMB 3x													
<input checked="" type="checkbox"/> D4411-1 Placard		Manufactured	No			110	Each	0.0000	<input type="checkbox"/> 1	3			
SMB 3x													
<input checked="" type="checkbox"/> AN565F8H9 Set Screw		Purchased	No			110	Each	4.0000	<input type="checkbox"/> 1				
SMB 3x													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST347		4							
				123117		4							
<input checked="" type="checkbox"/> MS20253-1-065 Pin		Purchased	No			110	Each	0.0000	<input type="checkbox"/> 1				
SMB 3x													

B92204 SP 12-10-24

92285V 91382 SP

B91374 SP 7249 123373 SP

119837 SP 12-10-24



Picklist Print

October-05-12 9:58:12 AM

Page 2

Work Order ID: 91371

Parent Item: D205-803-013

Parent Item Name: LH Pilot in Command, Mechanical Only

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 3.00

Required Qty: 3.00

MS21042103

Nut

Purchased No

110 Each 1,339.0000

1

8p.

8p.

Location

Loc Qty

Loc Code

315 47
122452 47
ST315 500
122814 500
ST317 792
122141 792

110 Each 1,837.0000

1

3x

3 M1232658p.

8p.

MS21042103

Nut

Purchased No

110 Each

1,837.0000

1

Location

Loc Qty

Loc Code

316 701
122452 701
ST300 338
117885 32
119017 168
119075 138
ST317 798
122141 798

110 Each 9.0000

1

3p.

8p.

MS21919WDG10

Clamp

Purchased No

110 Each

9.0000

1

Location

Loc Qty

Loc Code

ST320 9
123203 9

110 Each 9.0000

1

3x

8p 12-10-24.

8p.

MS21919WDG20

Clamp

Purchased No

110 Each

9.0000

1

Location

Loc Qty

Loc Code

ST320 9
123203 9

110 Each

9.0000

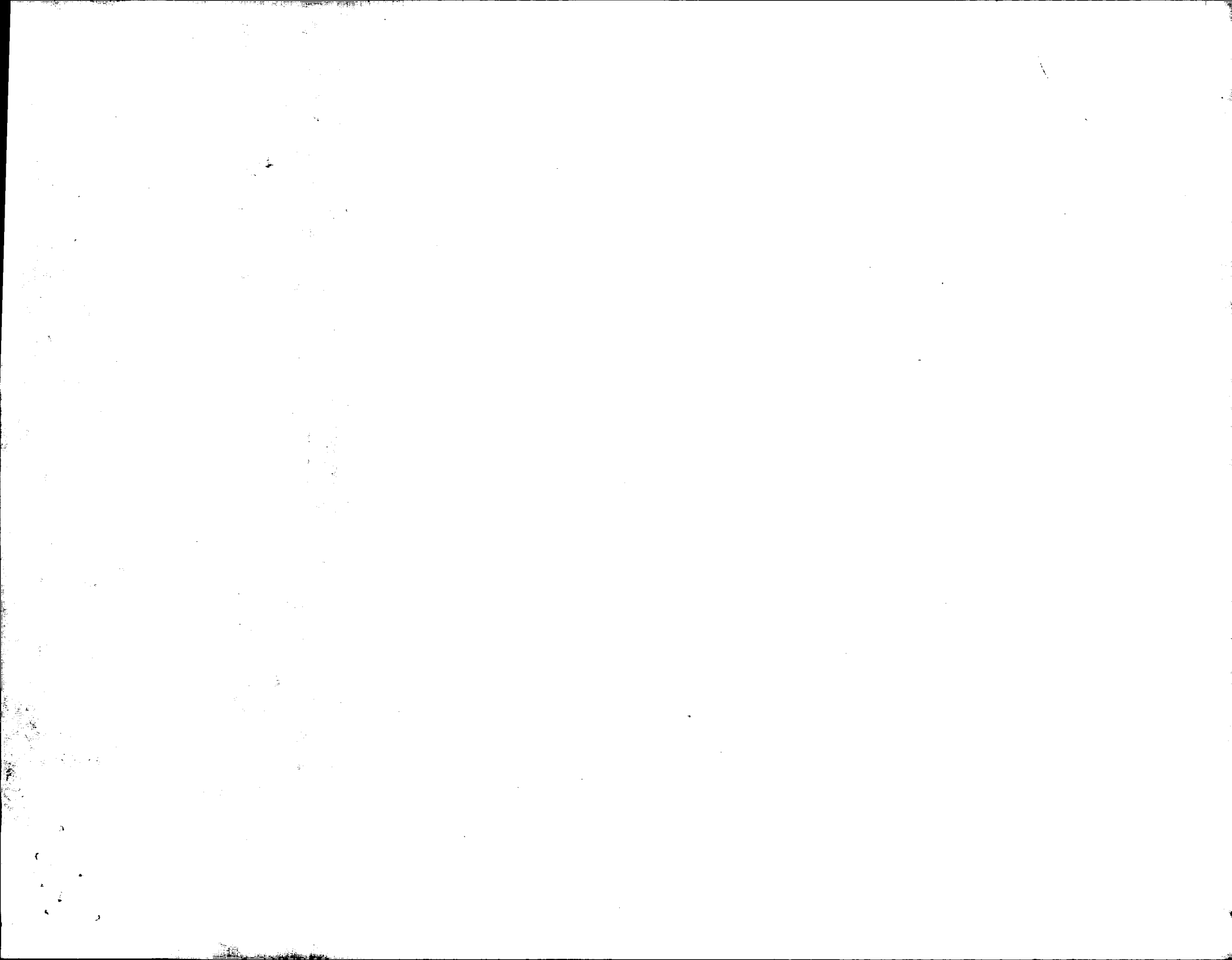
1

3x

October-05-12 9:58:12 AM

Shop Packet Print

Page 2



Picklist Print

October-05-12 9:58:12 AM

Page 3

Work Order ID: 91371

Parent Item: D205-803-013

Parent Item Name: LH Pilot in Command, Mechanical Only

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 3.00

Required Qty: 3.00

MS27039-1-07
Screw

Purchased No

110 Each 44.0000

1

3

82

Location

Loc Qty

Loc Code

ST291

44

18106

44

110 Each 96.0000

4

3x

12

82

Location

Loc Qty

Loc Code

ST288

96

123189

96

110 Each 4,919.0000

2

12x

6

82

Location

Loc Qty

Loc Code

ST294

1400

123248

1400

ST297

3340

122378

3340

ST298

179

117601

61

119537

33

120308

17

121524

68

110 Each 196.0000

4

12

82

Location

Loc Qty

Loc Code

ST295

196

123190

196

121

MS35206-226
Screw

Purchased No

110 Each 96.0000

4

3x

12

82

Location

Loc Qty

Loc Code

ST288

96

123189

96

110 Each 4,919.0000

2

12x

6

82

Location

Loc Qty

Loc Code

ST294

1400

123248

1400

ST297

3340

122378

3340

ST298

179

117601

61

119537

33

120308

17

121524

68

110 Each 196.0000

4

12

82

Location

Loc Qty

Loc Code

ST295

196

123190

196

121

NAS1149D0363J
Washer

Purchased No

110 Each 4,919.0000

2

12x

6

82

Location

Loc Qty

Loc Code

ST294

1400

123248

1400

ST297

3340

122378

3340

ST298

179

117601

61

119537

33

120308

17

121524

68

110 Each 196.0000

4

12

82

Location

Loc Qty

Loc Code

ST295

196

123190

196

121

NAS1149-6
Washer

Purchased No

110 Each 196.0000

4

12

82

Location

Loc Qty

Loc Code

ST295

196

123190

196

121

October-05-12 9:58:13 AM

Shop Packet Print

Page 3

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X	X				D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
					D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1					D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1					D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1					D4410-9	TRIGGER
1					D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1					D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1					AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1				1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1					MS21042L08	NUT
1				1	MS21042L3	NUT
		2			MS21044N04	NUT
1					MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1					MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S5	SCREW
1					MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4		4	4	4	MS35206-226	SCREW
2		2	2	2	NAS1449D0363J	WASHER
4		4	4	4	NAS1497-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

Change Record

PAGE 1 OF 1

Part Number: D205-803-013

Description: LH PILOT IN COMMAND, MECHANICAL ONLY

[illegible]